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# Growth and thermal stability of ultrathin films of Fe, Ni, Rh and Pd on the Ru(0001) surface

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## **Abstract**

The growth and stability of ultrathin Fe, Ni, Rh and Pd films on the Ru(0001) surface was investigated in the temperature range of 200–2000 K. All films up to a material-dependent thickness agglomerated upon heating to *T*>600 K. At higher temperatures the films differ: Fe and Rh wet the surface again by forming an interfacial alloy, Ni and Pd do not. This indicates that interfacial mixing is determined mainly by electronic rather than by elastic effects. © 1999 Elsevier Science B.V. All rights reserved.

*Keywords:* Auger electron spectroscopy; Growth; Low energy electron diffraction (LEED); Low index single crystal surfaces; Metallic films; Work function measurements

science and technology, for example, in hetero- our of four different films of interest in catalysis geneous catalysis and thin film magnetism. They and ferromagnetism, Fe, Ni, Rh and Pd on a can always be grown in a layer-by-layer fashion densely packed surface with high symmetry and at sufficiently low substrate temperatures as  $\frac{1}{2}$  high surface energy  $R_{\text{U}}(0001)$ . The metallic at sufficiently low substrate temperatures as high surface energy,  $Ru(0001)$ . The metallic illustrated by the example of Pb films on  $Si(111)$  atomic radii of two of the metals Fe and Ni differ illustrated by the example of Pb films on  $Si(111)$  atomic radii of two of the metals, Fe and Ni, differ [1] but in many studies and applications the layers by ca  $8\%$  from that of Ru those of Rh and Pd [1] but in many studies and applications the layers by ca 8% from that of Ru, those of Rh and Pd have to be stable over a wide temperature range.  $\frac{17\%}{1000}$  and  $\frac{17\%}{1000}$  respectively). Therefore have to be stable over a wide temperature range.<br>
This is in general not the case because surface,<br>
interface and strain energy make the quasi-two-<br>
dimensional system unstable towards agglomera-<br>
tion into three-dimension

**1. Introduction** The present study aims at a better understanding of the factors which determine the stability of Ultrathin metal films play an important role in ultrathin films by comparing the annealing behavi-

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<sup>1</sup> Present address: Department of Physics and Astronomy comparison with earlier growth studies [2–7] which

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Example was different that the control of the sample was different that the control of the Auger signals of Ru and C.<br>
Therefore, the commonly employed criterion for<br>
the cleanness of a sample, that is the disappearance<br>

- 
- $(M_3N_{23}V)$ :273 eV signal ratio [10,11].

In both cases this value depends on the analyser used, on the primary energy and on the modulation voltage, hence the absolute values cannot be compared. The surface was assumed to be clean when the signal ratio was the same as that cited in Ref. [11]. The temperature of the sample could be varied from 200 to 2000 K and was measured with help of a WRe3%–WRe25% thermocouple spotwelded to it.

The techniques used were AES, low energy electron diffraction (LEED) and work function change  $(\Delta \phi)$  measurements with the Anderson method. All measurements were made at room temperature after deposition at room temperature or after 1 min annealing at elevated temperatures. The films were deposited cumulatively in successive identical doses, or in single increasingly larger doses. The material was sublimed from pure metal wires wrapped on tungsten wire.

# **3. Results and discussion**

# *3.1. Fe*

The dependence of the 47 eV ( $M_{23}$  VV) Fe and Fig. 1. Dependence of the Auger amplitudes (AA) and work the 273 eV ( $M_5$  VV) Ru Auger amplitudes (AA) function changes ( $\Delta\phi$ ) on the deposition time. of the 273 eV ( $M_5$  VV) Ru Auger amplitudes (AA)

**2. Experimental** (MNN) on the time of deposition at 300 K is shown in Fig. 1. The time dependence indicates The measurements were carried out in an ultra-<br>high vacuum system with a base pressure of  $\langle 1 \times 10^{-10} \text{ Torr.} \text{ The sample was a Ru single}$  the substrate signal are equal and correspond to  $\langle 1 \times 10^{-10} \text{ Torr.}$  The sample was a Ru single the substrate signal are equal and correspond to crystal whose surface was parallel to the (0001) the time for the formation of 1 ML. The initial –*t* between the slope changes of plane within  $\pm 0.05^{\circ}$ . The sample was cleaned in<br>the manner typical for high melting point metals,<br>that is, by annealing for a few hours in oxygen in<br>the 10<sup>-7</sup> Torr range, followed by flashing to<br>2000 K. The cleanne

in the past:<br>
1. the minimum value of the  $273 \text{ eV}:183 \text{ eV}$   $\leq 1 \text{ ML}$  show no changes except those due to  $(M_5N_{23}N_{23})$  signal ratio [8,9]; and<br>2. the maximum value of the 415 eV the layer thickness: the thicker a layer is, the later the layer thickness: the thicker a layer is, the later the changes occur. The local minimum (maximum) of the Fe  $(Ru)$  signal, however, always appears





at the same temperature, irrespective of the layer thickness. The complicated complementary changes of the Fe and Ru AES signals will be discussed in detail below.

When Fe is deposited at 200 K the LEED pattern does not change except for an increase in the background. Upon deposition at 300 K a  $(1 \times 1)$  pattern is seen up to 1 ML. The LEED patterns between 1 and 3 ML have somewhat streaky satellites around the Ru spots (Fig. 3a) which can be attributed to transition structures between the pseudomorphic layer and the (110) oriented Fe layer with bulk periodicity (Fig. 3b) which develops with increasing thickness and/or annealing. The transition patterns (Fig. 3a) were not studied in detail. The pattern of Fig. 3b is from an epitaxial bcc Fe layer with the orientation Fe(110)//Ru(0001) in  $3 \times 2$  equivalent domains in which the closest-packed atomic rows in film and substrate are parallel. The inter-row misfit is only 0.13% and along the rows the deviation from a 12:11 Fe:Ru coincidence lattice is only 0.075%. The transition from Fig. 3a to Fig. 3b in the thinner layers during annealing is attributed to agglomeration into thicker crystals with 1 ML regions in-between them. Annealing thicker layers above 450 K initially increases the order as expressed in sharper and more intense spots but above 800 K the intensity of the  $3x2 \text{ Fe}(110)$  domains pattern decreases and at 900 K pattern of Fig. 3c is visible, whose intensity slowly decreases until only the  $Ru(1\times1)$  spots are left above 1300 K. The pattern of Fig. 3c is visible only for  $\theta > 4$  ML. For  $\theta < 4$  ML above 800 K only the  $(1 \times 1)$  pattern remains. The pattern of Fig. 3c corresponds to a hexagonal layer with slightly smaller lattice constant than that of Ru. It agrees within the limits of error with that of FeRu ( $a = 2.626$  Å) and is, therefore, clear evidence of alloying.

The work function changes during deposition at two different temperatures are shown in Fig. 1. The work function decreases at 300 K, though, an inflexion of the curve is visible  $\theta=1$  ML, at and Fig. 2. Change of the AAs of Fe and Ru (a) and the work saturates than for  $\theta > 5$  ML. The saturation value function change (b) of layers with different thickness with  $\phi = 4.92 \text{ eV}$  [assuming  $\phi = 5.4 \text{ eV}$  for the cl function change (b) of layers with different thickness with  $\phi = 4.92 \text{ eV}$  [assuming  $\phi = 5.4 \text{ eV}$  for the clean increasing annealing temperature.  $Ru(0001)$  surface [3,4]] is in reasonable agreement with that of 4.81 eV reported for the clean Fe(110) surface [12]. Upon deposition of one single large



 $(a)$  (b)













Fig. 3. Observed (LEED) patterns. (a) Fe:  $\theta = 2.1$  ML, Ep=84 eV,  $T = 300$ K; (b) Fe:  $\theta = 4.2$  ML, Ep=99.4 eV,  $T = 970$  K; (c) Fe:  $\theta$ =4.2 ML, Ep=102 eV, *T*=1170 K; (d) Ni:  $\theta$ =0.85 ML, Ep=80.7 eV, *T*=300 K; (e) Ni:  $\theta$ =1.8 ML, Ep=83.7 eV, *T*=1050 K; (f) Ni:  $\theta$ =0.65 ML, Ep=80.7 eV, *T*=1050 K (*T* are the annealing temperatures).

dose the work function change is  $\sim 0.1$  eV greater. layers. This is undoubtedly due to desorption of The  $\phi(\theta)$  changes at *T*=950 K are different: Fe which leaves only ~1 ML at 1200 K in the between 1 and 2 ML the work function has a thinner layers at the annealing times used. Above broad minimum, then it increases by  $0.03 \text{ eV}$  to 1200 K the first monolayer also desorbs. The reach a value  $\sim$  5 eV at  $\theta$  = 3 ML. change in work function at this temperature, how-

ingly higher temperatures causes changes of the processes occurring. work function as illustrated in Fig. 2b for several The results obtained for the growth of Fe are coverages. In layers with  $\theta$ <1 ML only a small in agreement with more recent studies of this increase of the work function,  $\langle 0.03 \text{ eV} \rangle$ , was system [13,14] but agree only partially with those noticed at  $T = 800$  K. In thick layers the work of the first study  $[2-4]$ . In Ref. [2] only the pattern function decreases between 600 and 850 K by p( $1 \times 1$ ) was observed, whereas in Refs [3] and  $\sim$  0.05 eV after a strong initial rise from the 300 K [4] the complex LEED pattern (Fig. 3b) was value. The work function at the minimum of the attributed to a layer of Fe(110) such that  $\Delta\phi(\theta)$  curve at  $T=850$  K at  $\theta > 1$  is independent [110]Fe(bcc)//[120]Ru(hcp). References [13] and of the layer thickness. The minimum is associated [14] and the present studies show growth of threewith the vanishing of the pattern in Fig. 3b and the dimensional Fe crystals in a Kurdyumov–Sachs appearance of the pattern in Fig. 3c, which corres- orientation  $(111)(bcc)/[110]$  fcc), in this case ponds to the transition from the bcc(110)Fe layer ([111](Fe)//[1010]Ru). Furthermore, the lattice (Fig. 3b) to the hexagonal layer (Fig. 3c). constant difference between Ru and Fe–Ru alloy

*T*=300 K initially ML-by-ML, thicker layers agglomerate upon heating except for the first *3.2. Ni* monolayer (see Fig. 2a). Up to 4 ML the agglomeration occurs in two steps, the first one from 300 The dependence of the Ni 61 eV ( $M_{23}$  VV) AA to  $\sim$  500 K, the second one starting at  $\sim$  600 K. and of the Ru 273 eV ( $M_5$  VV) AA on the deposto ~500 K, the second one starting at ~600 K. and of the Ru 273 eV (M<sub>5</sub> VV) AA on the depos-<br>Agglomeration terminates up to 4 ML at 740 K. ition time are shown in Fig. 4 together with  $\Delta\phi(\theta)$ . The Fe crystals must be quite large because the Fe The room temperature  $AA(t)$  of film and substrate Auger signal corresponds to 1 ML so that the vary in a manner characteristic for monolayer-bycrystals can cover only a small fraction of the monolayer growth. During deposition at 800 K surface. The rapid changes of the Fe AES signal the AA increases linearly only in the first segment. at  $\sim$  5 and 8 ML also extrapolate to 740 K but the Further deposition causes only a small additional 1 ML level is not reached because of the larger increase. coverage of the three-dimensional crystals. Above The effect of annealing on the Auger signals is 800 K spreading of Fe starts as seen in the decrease shown in Fig. 5a. Up to 1 ML the signals are (increase) of the Ru (Fe) Auger signals. This is constant until desorption sets in at  $\sim$ 1100 K. attributed to interfacial alloying which reduces the Above 1 ML desorption is preceded by agglomerainterface energy and changes the equilibrium shape tion or alloying where the onset temperature of the Fe crystals from a more three-dimensional depends upon the thickness: from  $\sim 600 \text{ K}$  at to a flat shape with larger width. Above  $\sim 880 \text{ K}$  1.8 ML to  $\sim 900 \text{ K}$  at 3.55 ML. Interestingly, at the Fe signal decreases again and the Ru signal coverages slightly exceeding 1 ML, for example, at increases slightly in the thinner films  $(\theta \le 4 \text{ ML})$  1.2 ML, this process is somewhat delayed. but remains more or less constant in the thicker At the lowest coverages a  $(1 \times 1)$  LEED pattern films ( $\theta > 4$  ML). This can be attributed to propa- is observed. Above  $\theta = 0.5$  a pattern with six extra gation of the alloy from the interface through the spots surrounding the Ru spots appears (Fig. 3d) Fe crystals so that Fe–Ru alloy crystals form. whose intensity increases with coverages up to  $\theta$  = Above 1100 K both Auger signals change faster 1 ML. At this coverage the other extra spots reach which can be seen particularly well in the thicker an intensity comparable with that of the Ru spots.

thinner layers at the annealing times used. Above Heating layers deposited at 300 K to increas- ever, does not give much information on the

Although Fe grows on the Ru(0001) surface at obtained upon annealing was not previously noted.

ition time are shown in Fig. 4 together with  $\Delta\phi(\theta)$ .



Fig. 4. Dependence of the AAs and  $\Delta\phi$  of Ni layers on deposition time.

They agree within 0.5% with those of a superimposed Ni(111) plane with bulk interatomic distances. At  $\theta > 1$  ML additional multiple scattering spots appear and the lattice constant of the hexagonal overlayer increases by  $\sim$  1% as seen in Fig. 3e. Annealing below  $\sim 800$  K increases the sharpness of this pattern. Above 800 K the intensity of these spots decreases until only the six spots closest to the Ru spots remain with an intensity corresponding to that of the 1 ML pattern. Heating the layers with  $\theta$  < 1 ML >600 K results in the decay of the additional spots surrounding the Ru spots, to be replaced by rings (Fig. 3f ) which disappear with increasing temperature, too; only the  $(1 \times 1)$ pattern remains. The disappearance temperature of the rings increases with increasing coverage<br>from  $\sim$ 900 K for  $\theta$ =0.8 ML to 1250 K for  $\theta$ =<br>2.5 ML. The changes in the diffraction pattern are<br>2.5 ML. The changes in the diffraction pattern are reflected in the Auger signals which are close to increase of the background and makes the  $(1 \times 1)$ the 1 ML level between 800 and 1100 K (coverage- spots diffuse. dependent). Deposition at 200 K leads to an The work function changes measured during



At 900 K the work function has a deep minimum changes between 600 and 800 K parallel the below 1 ML, and saturates  $\sim$  1 ML. At 300 K the changes in the Auger signals (Fig. 5). After anneaminimum is much less pronounced and  $\phi$  increases ling to 700 K the first layer is pseudomorphic again with some delay after 1 ML to a saturation based on the disappearance of additional spots. value of  $\Delta\phi$  = −0.1 eV. The difference in the depth The growth results obtained agree well with of the submonolayer minimum is attributed to the those of Ref. [5] which reports data on the growth irreversible transition from non-equilibrium close- at 100 and 700 K. The saturation value of the packed Ni islands to pseudomorphic islands with lower packing density and, therefore, lower work between the value 5.2 eV [15] of the bulk Ni(111) function, similar to the case of Ni and Co on surface and the value 5.43 eV of thick Ni layers Mo(110) [12]. Heating of the Ni layers deposited on Mo(110) [12]. at 300 K results in marked work function changes (Fig. 5b). The extent of the changes depends on coverage: below 1 ML  $\phi$  decreases strongly up to 3.3. Rh  $1000 K$  – reflecting the increasing transition from the close-packed to the pseudomorphic structure In the case of rhodium relatively few measurewhich apparently occurs in two steps (600 and ments were made because it is difficult to remove  $750 K$ ) – and then increases due to Ni desorption. Rh from the substrate by thermal treatment within Above 1 ML the largest changes are observed an acceptable time. The dependence of the 302 eV between 600 and 800 K at  $\theta = 2$  ML which indi- (M<sub>5</sub> NN) Rh and substrate Auger signals upon cates strong agglomeration of the second mono- deposition time is shown in Fig. 6. The slopes of layer. At 3.55 ML agglomeration does not start the linear segments changes after equal time until 800 K and at 4.9 ML the layer is stable until intervals corresponding to the completion of sucthe onset of desorption at  $\sim$  1100 K as seen in the cessive monolayers. Auger signals (Fig. 5a). The first decrease of  $\phi$  Fig. 7a shows how the Rh and Ru Auger signals between 600 and 800 K is connected with the change upon annealing. In layers  $\lt 1$  ML thick no change in Auger signals mentioned before and in changes have been noted apart from those conthe LEED patterns in which the pattern Fig. 3e is nected with the desorption of Rh. Significant replaced by the pattern of Fig. 3d as expected from changes occur, however, at higher coverages which the increase of the thickness of the Ni crystals are interpreted as follows. The brief initial rise of which leaves the monolayer in-between them. The the Rh signal seen at some coverages are attributed work function decrease at  $T = 1100$  K is associated to smoothing of the atomically rough as-grown with the transition of the LEED pattern of Fig. 3f layer surface. After levelling off or slightly increasto a  $(1 \times 1)$  pattern. ing (decreasing) the Rh (Ru) signals decrease

 $1 < \theta < 3$  ML is equal to that observed during the ature ranging from about 550 K for  $\theta < 2$  via about deposition at 900 K, which corresponds to a mono- 750 K at  $\theta = 2.5$  and 3.3 to ca 900 K at  $\theta = 4$ . These layer coverage. Above 3 ML the  $\Delta\phi$  values increase changes can be explained by agglomeration of the with coverage, which may indicate the formation Rh layer. Starting at about 970 K in the thinner of a surface alloy, whose work function increases layers the Rh (Ru) signals increase (decrease) again with increasing concentration of Ni in the alloy. indicating spreading of the Rh layer. This wetting

perature in the layer-by-layer mode layers  $>1$  ML best seen at 2.5 ML. It partially overlaps with the are not stable but agglomerate upon heating into delayed agglomeration process at 4 ML and comislands which are so thick that the multiple scatter- pletely overlaps with it at  $\theta > 5$  ML so that the ing pattern is replaced by the 1 ML LEED pattern signals remain constant up to 1200 K. The stronger and that the Auger signals of film and substrate changes above ca 1270 K are due to desorption

deposition at 300 and 900 K are shown in Fig. 4. nearly have 1 ML values. The large work function

work function 5.3 eV, assuming  $\phi_{Ru} = 5.4$  eV, is

deposition time is shown in Fig. 6. The slopes of

At  $700 < T < 1100$  K the value of  $\Delta \phi$  for (increase) above a coverage-dependent temper-Although Ni grows on  $Ru(0001)$  at room tem- process is attributed to interfacial alloying and is



Fig. 6. Dependence of the AAs of Rh and Ru and of  $\Delta\phi$  on the deposition time of Rh.

which is still incomplete at 1700 K as seen by the residual Rh signal.

LEED shows that Rh grows at room temperature pseudomorphically in the entire coverage range investigated ( $\theta$  < 5 ML). Deposition at 200 K also produces a  $(1 \times 1)$  pattern as does annealing up to the deposition temperature.

The work function varies only little during Rh deposition. At 300 K two maxima occur at the completion of the first two monolayers in Fig. 7. Change of the AAs of Rh and Ru (a) and work function agreement with the monolayer-by-monolayer change (b) of layers with different thickness with annealing growth seen in AES but on average  $\Delta \phi$  is only temperature.  $-0.015$  eV. Deposition at 200 K reduces  $\phi$  by 0.065 eV already at 1 ML, a value which remains constant up to the highest coverages indicating it increases rapidly by as much as ca 0.3 eV upon constant roughens of the layer during growth. heating to 800 K. This is several times more than Annealing causes more pronounced changes of the the changes noted during deposition at 300 K. work function (Fig. 7b). It decreases initially to a Further heating causes a gradual decrease of the minimum value upon heating to 600 K, from which work function towards the value of the clean



substrate. As seen in Fig. 7b the temperature and annealing time used in this experiment was insufficient for complete desorption. The magnitude of the changes induced by annealing depends on the layer thickness, the larger changes occurring between 1 and 2 ML. The initial decrease of the work function can be attributed to  $H_2$  desorption at 500 K, the increase at 600 K is connected with the smoothing of the layer. The work function values for Ru and Rh are 4.6 and 4.75 eV, respectively [15], in good agreement with the measured maximum  $\Delta \phi$  value 0.1 eV.

## *3.4. Pd*

As in the former cases, the  $300 \text{ eV}$  (M<sub>5</sub> NN) Auger signal of Pd and that of the substrate change piecewise linearly with breaks at equal time intervals (Fig. 8a). The substrate signal does not vanish with increasing film thickness because Pd has also an Auger peak at 271 eV which overlaps with the Ru peak. The Auger signals of layers with  $\theta$ <1 do not change upon annealing up to the desorption temperature. In layers with  $\theta > 1$  the ratio of the Auger signals decreases above a thickness-dependent temperature ranging from 450 K at  $\theta$ =1.35 via 570 K at  $\theta$ =1.75, 850 K at  $\theta$ =2.75 to 940 K at  $\theta$ =4.15 (Fig. 9a). This decrease is attributed to agglomeration of the layer. The process occurs in two steps, the second one starting at 820 K for  $\theta < 2$  and 900 K for  $\theta = 2.75$ . At  $\theta$  > 4 ML only one step is seen and at still higher coverages agglomeration does not occur until desorption sets in at ca 1100 K.

LEED shows independent of coverage and annealing temperature a  $(1 \times 1)$  pattern, in the deposition at 200 K with a strong background.

Deposition at 200 K (Fig. 8a) reduces the work function by 30 meV whereas deposition at 300 K increases the work function. This increase is small in the first monolayer (35 mV), but rises thereafter<br>rapidly by 0.16 eV to a saturation value at  $\theta > 3$ .<br>Assuming  $\phi = 5.4$  eV for Ru(0001), this  $\Delta\phi$  change  $\Delta\phi$  with H<sub>2</sub> coadsorption (b) on the deposition time of the corresponds to  $\phi$  = 5.56 eV which is the work function of the clean Pd (111) surface. Fig. 8b hydrogen. During this Pd deposition hydrogen was



shows work function changes which were measured liberated in amounts well in excess of the backat room temperature for two different doses under ground level (the palladium source remained conditions of palladium contamination by switched off (was not heated) for some prolonged



Annealing the Pd layers leads to relatively complicated changes of the work function as shown in Fig. 9b. In the entire coverage range a strong decrease up to 450 K is seen. This is attributed to desorption of adsorbed hydrogen. The maximum of the  $\Delta\phi(T)$  curves at 700 K is connected with the smoothing of the Pd layer. The decrease above 800 K in the thinner layers is due to the onset of agglomeration, while the rapid decrease above 1100 K is due to desorption of palladium. The minimum value of work function in the curves for  $\theta$  > 1 ML at 1000 K is quite close to the value measured during the deposition at 1 ML (Fig. 8b). The maximum at 1150 K, can not be attributed to hydrogen as in Fig. 8b but may be due to alloying in the submonolayer range at high temperature.

Palladium grows on the Ru(0001) surface pseudomorphically. The first monolayer is thermally stable whereas the subsequent layers agglomerate upon heating into isolated crystals which do not affect the LEED patterns. The work function changes at 300 K below 1 ML give no indication of a two-dimensional gas which was reported for Ag on the  $Ru(0001)$  surface [16]. The work function decrease at 200 K is due to the disorder in the layer whose roughness dominates the slight increase of  $\phi$  which accompanies the Pd adsorption in the submonolayer range. These LEED and  $AES(\theta)$  results are in good agreement with those reported in Ref. [6].

# **4. Summary**

In the submonolayer region of all layers no evidence was found for formation of the chain structures observed on  $W(110)$  [17] in the temper-Fig. 9. Change of the AA ratio of Pd to Ru (a) and work ature range studied although the dipole–dipole function change (b) with annealing temperature for Pd layers. interaction is much weaker than that in the case of the same metals on the  $W(110)$  surface. This is period in the vacuum apparatus, which resulted in due to the fact that on the  $Ru(0001)$  surface the contamination of the source by hydrogen). The polarization or the charge transfer to the substrate work function has pronounced maximum at  $\theta =$  is insignificant. The values of the dipole moments 0.2 ML and a minimum at 1 ML. The minimum of Fe, Ni, Rh and Pd atoms are  $\mu = 0.13$ , 0.17, work function at 1 ML is slightly lower than in 0.018 and −0.044 D, respectively. The small dipole Fig. 8a. At higher coverages the work function moment makes it difficult to observe the twoincreases like in Fig. 8a. dimensional gas–condensate phase transition which occurs in the submonolayer range at high a DFG-supported collaboration between this and

morphic for all the adsorbates except Ni; the (KBN) Grant No. PB/1346/P03/97/12. subsequent layers are pseudomorphic, too, for the elements whose atomic radius is close to that of the substrate (Rh, Pd). When the atomic radii differ strongly (Fe, Ni) the layers rapidly approach **References** their bulk structure. In all metals investigated **References** agglomeration of the material in excess of one monolayer has been observed, with a thickness-  $[1]$  M. Jałochowski, M. Hoffmann, E. Bauer, Phys.Rev. B 51 dependent onset temperature. Very thick layers [2] C. Liu, S.D. Bader, Phys.Rev. B 41 (1990) 553.<br>  $(\theta > 10 \text{ ML})$  do not agglomerate before alloying [3] C. Egawa, T. Agura, Y. Iwasawa, Surf. Sci. 185 (1987) with the exception of Fe.<br>
An interesting result of this study is that inter-<br>
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An interesting result of this study is that inter-<br>
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